



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RB6796941
Job Sheet 193990



Part No: RB6796941

Job Qty: 1 pcs

Part Name: Seals Replacement, Accessories Gear Box



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 6/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *over 1587*

Note: DWG RB6796941 Rev. 11 IPP Rev. A 18.07.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	6/12/19		0.00	0.17	Small Fab - 1		DAS
							Small Fab - 2		71
							Small Fab - 3		9-89
							Small Fab - 4		
							Small Fab - 5		19-5-3
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	6/12/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	6/12/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS
							Packaging 3 - 2 - B4B		40
							Packaging 3 - 3 - B4B		9-89
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS
							Packaging 3 - 6 - B4B		28
							Packaging 3 - 7 - B4B		9-89



Container No: S177704



Part: RB6796941

Job No: 193990

Serial No/Batch: S177704

Revision: 11

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/03/19

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	6/12/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DAS
21 MAY 06 2019
9:59

Part Op **100** - Small Fab
 Descriptions: **110** - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____ -
140 - QC21- Final Inspection - Work Order Release

RB001A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container	
10164	LG. Pistol Case, Plastic	1 Ea (1 ea)	100-Small Fab - 1	5151056	CORNER
RB6796941-12	Adapter	1 pcs (1 ea)	100-Small Fab - 1	5048322	G1415
RB6796941-13	Guide	1 pcs (1 ea)	100-Small Fab - 1	5150378	u
RB6796941-14	Starter Seal Guide	1 pcs (1 ea)	100-Small Fab - 1	5102895	u
RB6796941-15	Guide	1 pcs (1 ea)	100-Small Fab - 1	5072565	u
RB6796941-16	Punch	1 pcs (1 ea)	100-Small Fab - 1	5144418	u
RB6796941-17	Punch	1 pcs (1 ea)	100-Small Fab - 1	5103413	u
RB6796941-18	Punch	1 pcs (1 ea)	100-Small Fab - 1	5103910	u
RB6796941-19	Punch	1 pcs (1 ea)	100-Small Fab - 1	5144449	u
RB6796941-20	Punch	1 pcs (1 ea)	100-Small Fab - 1	5153099	u
RB6796941-200	Tach Generator Puller	1 (1 ea)	100-Small Fab - 1	5102875	u
RB6796941-201	Puller Assembly/Starter Seal Removal Tool	1 pcs (1 ea)	100-Small Fab - 1	5165949	u
RB6796941-202	Power Take Off Seal Puller C-20	1 pcs (1 ea)	100-Small Fab - 1	5102871	u
RB6796941-203	Slide Hammer Assembly	1 pcs (1 ea)	100-Small Fab - 1	5076064	u
RB6796941-29	Bottom Foam - Use in Case 10164	1 Ea (1 ea)	100-Small Fab - 1	5150263	CORNER

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	10164	1	5	0
	RB6796941-12	1	13	0
	RB6796941-13	1	8	0
	RB6796941-14	1	13	0
	RB6796941-15	1	13	0
	RB6796941-16	1	4	0
	RB6796941-17	1	6	0
	RB6796941-18	1	6	0
	RB6796941-19	1	4	0
	RB6796941-20	1	7	0
	RB6796941-200 - RB	1	0	0
	RB6796941-201	1	4	0
	RB6796941-202	1	1	0
	RB6796941-203	1	1	0
	RB6796941-29	1	3	0

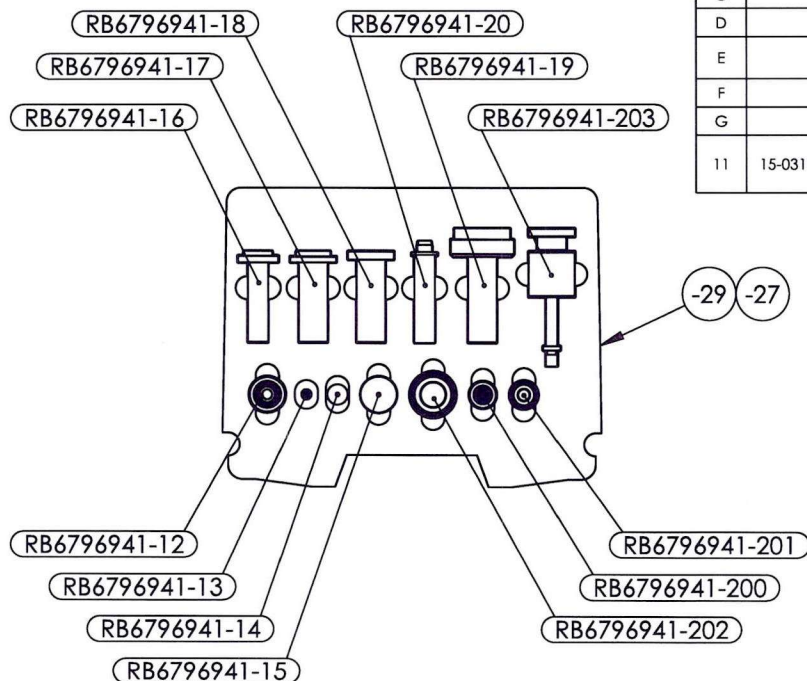
Part Specifications

Specifications could not be found.

Plex 4/24/19 3:11 PM Dart.lajeunesse.marie

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
A		SEE SHEET 3 REV FROM ORIGINAL DWG.	3/21/1964	
B1		(SHT 1, B/M) ADDED -29. REV FROM ORIGINAL DWG.	9/22/1965	
B2		(ALL SHEETS) REV SHT NO. BLOCKS. REV FROM ORIGINAL DWG.	9/22/1965	
B3		SEE SHT 5. REV FROM ORIGINAL DWG.	9/22/1965	
B4		SEE SHT 6. REV FROM ORIGINAL DWG.	9/22/1965	
C		SEE SHT 3. REV FROM ORIGINAL DWG.	10/26/1965	
D		(1) WAS x 488. REV FROM ORIGINAL DWG.	7/8/1970	
E		FINISH CH'D FROM CAD PLATE TO BLACK OXIDE. DIM CHANGES -.560 TO .812 & .594 TO .340 PER D.W.	11/10/2003	RJC DW
F		MADE INDIVIDUAL TOOL DWGS. & MADE THIS THE KIT DWG. PER E.B.	7/15/2011	RJC RW
G		ADDED -29 FOAM WAS EGGSHELL IS B/O FROM I.R. SPECIALTIES.	11/13/2013	CFS
11	15-0312	UPDATED TO NEW DRAFTING STANDARDS. -29 SHEET 2 CH'D DIMS WAS .31 IS 2X .31. WAS 7° IS (2X 7°). WAS 2X 20° IS (2X 20°). WAS R.63 IS 4X R.63. -29 SHEET 3 CH'D DIM WAS 26X R.50 20X 1.00 IS 12X R.50. ADDED DIMS 10X R.50 1.00, 4X R.50 1.63.	10/1/2015	DPD JAG



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WORK ORDER

NO. 193990 M.C.
19-04-25

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	TACH. GEN. PULLER ASSY.		RB6796941-200	1
				1	STARTER PULLER ASSY.		RB6796941-201	1
				1	PTO PULLER ASSY.		RB6796941-202	1
				1	SLIDE HAMMER ASSY.		RB6796941-203	1
				1	ADAPTER		RB6796941-12	1
				1	GUIDE		RB6796941-13	1
				1	GUIDE		RB6796941-14	1
				1	GUIDE		RB6796941-15	1
				1	PUNCH		RB6796941-16	1
				1	PUNCH		RB6796941-17	1
				1	PUNCH		RB6796941-18	1
				1	PUNCH		RB6796941-19	1
				1	PUNCH		RB6796941-20	1
		B/O	-27	1	PISTOL CASE		RSR GROUP #10164 (WHEN PURCHASED AS KIT)	1
		B/O	-29	1	BOTTOM FOAM	Y-20 BLACK	3-3/8 X 13-1/8 X 16-1/2 (I.R. SPECIALTIES)	2&3

DART AEROSPACE	
TITLE REPLACEMENT KIT - OIL SEALS	
DWG NO. RB6796941	REV 11
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL ALLISON T63-A-5
SCALE 1:8	DATE 8/3/2010 SHEET 1 OF 3

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					